

Date: Monday, 23/02/2009 10:09:27 AM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BASKET RIBS		
Job Number	: 45939						
Estimate Number	: 13652						
P.O. Number	:				Part Number	: D22351	
This Issue	: 23/02/2009		S.O. No.	: :	Drawing Number	: D2235 REV B1	
Prsht Rev.	: NC				Project Number	: N/A	
First Issue	: / /		Type	: LARGE FAB ASSY	Drawing Revision	: B1	
Previous Run	: 45808				Material	:	
Written By	:				Due Date	: 27/02/2009	
Checked & Approved By	: <u>JUL 09 02 23</u>				Qty:	4 Um: Each	
Comment	: Est Rev:A New Issue 08-12-01 DD verified by:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D31661	Basket Hoop	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Basket Hoop Batch: <u>45299845779</u>	<u>SAD 09-02-23</u>
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr	<u>SAD 09-02-23 (4)</u>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>SAD 09-02-23 (4)</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>WA3</u>	<u>P1 09-02-24 (1)</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<u>09-02-24 (1)</u>
Job Completion			<u>MF 09-02-24</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

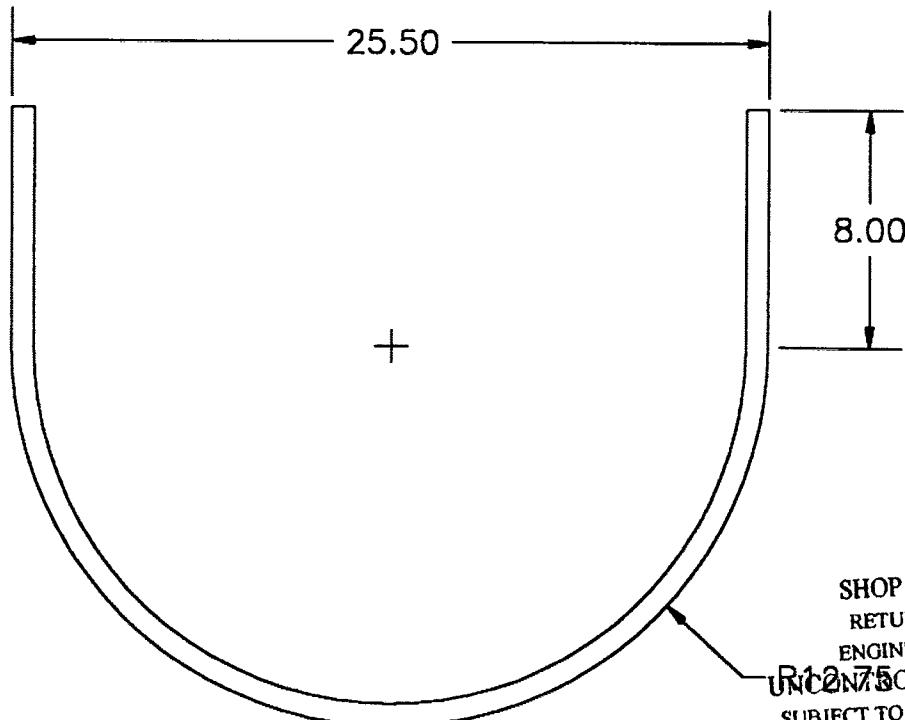
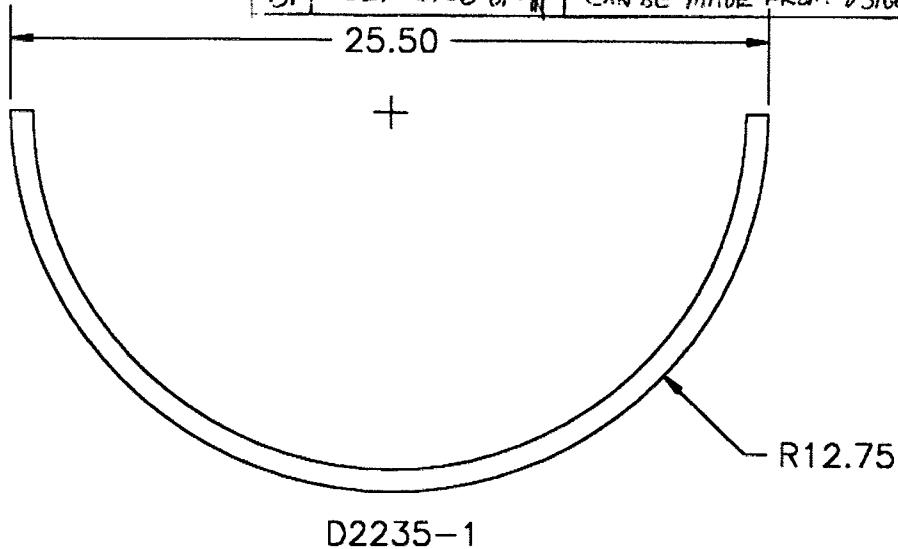
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2235
DATE 94:12:16		REV. B SHEET 1 OF 1
		SCALE

B1 02.08.06 (P) CAN BE MADE FROM D316-1

RELEASED
1960507

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. NC930

CAN BE MADE FROM D316-1 B1
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.